

MAR 19 2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D412-704-141
Job Sheet 174388



Part No: D412-704-141

Job Qty: 1 ea

Part Name: Pedal Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12-03-21 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	4/7/18	4/7/18	0.00	0.00	Start Up Stores/Pkg-2			MAR 19 2018
100	Packaging	1 pcs	4/7/18	4/7/18	0.00	0.00	Packaging1-4			
110	Small Fab	1 pcs	4/9/18	4/9/18	0.00	0.54	Small Fab-6			
120	QC	1 pcs	4/9/18	4/9/18	0.00	0.00	QC5			
122	Packaging	1 pcs	4/9/18	4/9/18	0.00	0.00	Packaging1-4			APR 10 2018
126	QC	1 pcs	4/9/18	4/9/18	0.00	0.00	QC4			
130	Packaging	1 pcs	4/9/18	4/9/18	0.00	0.00	Packaging3-2			APR 10 2018
140	QC21-FG	1 Ea	4/9/18	4/9/18	0.00	0.00	QC21			

DAS
21
9-89

APR 10 2018



Container No: S059384



Part: D412-704-141

Job No: 174388

Serial No/Batch: S059384

Revision:

Inspector:

Dart Aerospace Ltd.
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Date: 04/09/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A ✓	Bolt	1 Ea (1 ea)	90-Start up Operation	5041477
AN315-4R ✓	Nut	1 Ea (1 ea)	90-Start up Operation	FM128978
AN4-10A ✓	Bolt	1 Ea (1 ea)	90-Start up Operation	FM137412-0
AN4-12A ✓	Bolt	2 Ea (2 ea)	90-Start up Operation	5055478 X1 5048377 X1
D3204-041 ✓	Release Pedal Assembly	1 Ea (1 ea)	90-Start up Operation	5056639
D3205-1 ✓	Pedal Bracket	1 Ea (1 ea)	90-Start up Operation	5054720
D3205-3 ✓	Back Plate	1 Ea (1 ea)	90-Start up Operation	F162509
D3206-1 ✓	Pedal Arm	1 Ea (1 ea)	90-Start up Operation	F157989 F162377
D3209-041 ✓	Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	F162430
D4610-5 ✓	Shim	1 Ea (1 ea)	90-Start up Operation	5057122
D4611-1 ✓	Bushing	1 Ea (1 ea)	90-Start up Operation	F111836
MS20002-4 ✓	Washer	1 Ea (1 ea)	90-Start up Operation	F121114
MS20004-24 ✓	Bolt	1 Ea (1 ea)	90-Start up Operation	FM136643
MS21042L3	Nut	1 Ea (1 ea)	90-Start up Operation	5038764
MS21042L4	Nut	5 Ea (5 ea)	90-Start up Operation	5045901
MS24694-S104	Screw	1 Ea (1 ea)	90-Start up Operation	F121090
MS9519-10	Bolt	1 Ea (1 ea)	90-Start up Operation	5058144
NAS1149D0332J	Washer	4 Ea (4 ea)	90-Start up Operation	5020606
NAS1149D0416J	Washer	2 Ea (2 ea)	90-Start up Operation	FM131511
NAS1149D0463J	Washer	13 Ea (13 ea)	90-Start up Operation	5045845
AN3-6A	Bolt	2 Ea (2 ea)	122-Packaging	5006530
MS21042L3	Nut	2 Ea (2 ea)	122-Packaging	5038764
NAS1149D0363J	Washer	5 Ea (5 ea)	122-Packaging	5015261

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	1	287	0
	AN315-4R	1	60	0
	AN4-10A	1	99	0
	AN4-12A	2	167	0
	D3204-041	1	0	0
	D3205-1	1	0	0
	D3205-3	1	6	0
	D3206-1	1	4	0
	D3209-041	1	9	0
	D4610-5	1	5	0
	D4611-1	1	5	0
	MS20002-4	1	57	0
	MS20004-24	1	8	0
	MS21042L3	1	2,919	0
	MS21042L4	5	3,314	0
	MS24694-S104	1	7	0
	MS9519-10	1	1	0
	NAS1149D0332J	4	3,519	0
	NAS1149D0416J	2	3,240	0
	NAS1149D0463J	13	4,382	0
122-Packaging	AN3-6A	2	379	0
	MS21042L3	2	2,919	0
	NAS1149D0363J	5	3,156	0

Part Specifications

Specifications could not be found.

Plex 3/14/18 4:02 PM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002100	S056991	AN3-10A	Bolt	S041477	ST349	1
002100	S056990	AN315-4R	Nut	FM128978	ST331	1
002100	S056988	AN4-10A	Bolt	FM137412-0	ST345	1
002100	S055478	AN4-12A	Bolt	S055412	ST344	1
002100	S056987	AN4-12A	Bolt	S048377	ST344	1
002100	S056984	D4611-1	Bushing	f111836	ST104	1
002100	S056981	MS20002-4	Washer	F121114	ST314	1
002100	S056982	MS20004-24	Bolt	FM136643	ST314	1
002100	S056979	MS21042L3	Nut	S038764	ST303	1
002100	S056978	MS21042L4	Nut	s045901	ST303	5
002100	S056977	MS24694-S104	Screw	F121090	ST283	1
002100	S056975	NAS1149D0332J	Washer	S020606	ST264	4
002100	S056974	NAS1149D0416J	Washer	FM131511	ST264	2
002100	S056972	NAS1149D0463J	Washer	S045845	ST263	13

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/29/18 3:25 PM Dart.joly.jocelyne